



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5616-1
Job Sheet 203899



PRIORITY

Part No: D5616-1 Job Qty: 9 pcs
Part Name: Clamp

Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 11/28/19 Job Tracking No:
Due Date: 11/28/19 Created By: Linda Lacelle
Type: SOLD Description:
Note: DWG D5616 REV.B IPP REV.A NEW ISSUE 18/11/01 JFS VERIFIED BY:DD/IPP Rev.B 19.11.21 drawing revision DP Verify DD
Ship Via:

Bill of Materials

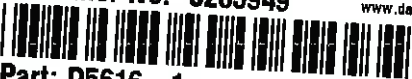
Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Purchasing	9 pcs	11/28/19	11/28/19	0.00	0.00	Purchasing - 1	NOV 29 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	9 pcs	11/28/19	11/28/19	0.00	0.00	Packaging 2 - 1 - B4B	NOV 29 2019
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S235949



Part: D5616-1
Job No: 203899
Serial No/Batch: S235949
Revision: B
Inspector:
Exp Date:
Instructions: Various STC's

Date: 11/29/19

120	QC 6	9 pcs	11/28/19	0.00 0.00	Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					QC 6 - 9	
130	Packaging 3-1 - Stock - B4B	9 pcs	11/28/19	0.00 0.00	QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	NOV 7 9 2019 4:13 PM
					QC 6 - 81	9-88
					Packaging 3 - 1 - B4B	
140	QC 21 - SA	9 pcs	11/28/19	0.00 0.00	Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	α
					Packaging 3 - 5 - B4B	
					QC 21 - SA - 21	
140	QC 21 - SA	9 pcs	11/28/19	0.00 0.00	QC 21 - SA - 70	DAS 21 9-88
					QC 21 - SA - 53	
						NOV 29 2019

Part Op 100 - Issue P/O: _____ McMaster Carr Material release note required
Descriptions: 110 - Receive & Inspect for Damage & Mat'l Certs
120 - QC6- All purchased or subcontracted products
130 - Identify as per dwg & Stock Location: U1001
140 - QC21- Final Inspection - Work Order Release

PO Details

Main Industrial Sales Ltd. (ma/001-vc)

PO No: POHB045254
Line No: 1

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
18-G949197	Clamp	9 Ea (1 ea)	100-Purchasing	S235 948

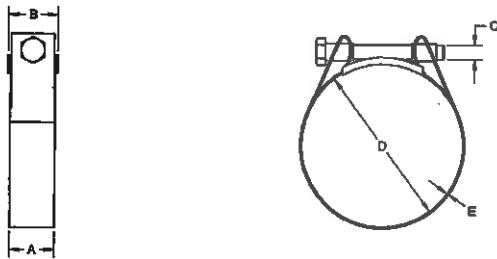
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	18-G949197	9	0	0

Part Specifications

Specifications could not be found.

SPECIFICATION CONTROL DRAWING



D5616-X CLAMP

DART P/N	A	B	C	D	E	DESCRIPTION	WEIGHT	MANUFACTURER	MANUFACTURER P/N	VENDOR	VENDOR P/N
D5616-1	0.98 (25 mm)	1.08 (27.5 mm)	MSX1.25	3.583 (91 mm) 3.819 (97 mm)	0.039 (1 mm)	SUPRA HEAVY DUTY HOSE CLAMP STAINLESS STEEL, W4 81-87	0.28 lbs	MIKALOR	03013227	MAIN INDUSTRIAL SALES	18-G848197
D5616-3	0.98 (25 mm)	1.08 (27.5 mm)	MSX1.25	3.110 (79 mm) 3.346 (85 mm)	0.039 (1 mm)	SUPRA HEAVY DUTY HOSE CLAMP STAINLESS STEEL, W4 78-85	0.27 lbs	MIKALOR	03013200	MAIN INDUSTRIAL SALES	18-G847985
										MCMaster CARR	5482K64
										MCMaster CARR	5482K62

NOTES:
1) MATERIAL: 304 STAINLESS STEEL
2) FINISH: N/A
3) TOLERANCES: PER MANUFACTURER'S SPECIFICATION
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
7) WEIGHT: SEE TABLE

RELEASED
2019-11-06
Rev 19-01

DESIGN	SAD	DATE	19.07.03
DRAWN	MW	DATE	19.07.03
CHECKED	ZF	DATE	19.07.03
MFG. APPR.	SH	DATE	19.07.03
APPROVED	NO	DATE	19.07.03
DE APPR.	CE	DATE	19.07.03

APPROVED

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

REV. B
SHEET 1 OF 1
SCALE
N/A

TITLE
CLAMP



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
POHB045254



Supplier: MAI001-VC
Main Industrial Sales Ltd.
1475, Tessier
Hawkesbury
ON
K6A 3S6 Canada
Phone: 613 632 3595
Fax: 613 632 0262

Attention: Bourgon, Rachelle

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045254
PO Date: 11/28/19
Due Date: 11/29/19
Purchase Order
Revision:
Revision Date:
Ship-To Contact: Lavoie, Chantal
Phone: 613-623-5200 Ext: 242
Fax: 613-632-1053
clavoie@dartaero.com

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

NOV 28 2019

NOV 29 2019

Items													
Line Item	Job	Part	Drawing	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	203899	18-G949197	D5616 REV. B		Clamp	Firmed X9	-	11/29/19	9 Ea	0 Ea	9 Ea	\$14.25/Ea	\$128.25
NOV 29 2019												Grand Total:	\$128.25

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER. (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 11/28/19 10:51 AM Dart.Lavoie.Chantal

PRIORITY

MAIN INDUSTRIAL SALES LTD.

1475 TESSIER ST. *
HAWKESBURY ON K6A 3S6
Phone: (613) 632-3595 Ext. Fax: (613) 632-0262
sales@mainindustrialsales.com

Packing Slip

DATE November 28, 2019
NUMBER 0000243311
CUSTOMER NO. DART

BILL TO:
DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

SHIP TO:
DART AEROSPACE LTD.
1270 ABERDEEN ST.
HAWKESBURY ON K6A 1K7

(613) 632-5200 Ext.

(613) 632-5200 Ext.

P.O. NUMBER	SALESPERSON	ORDER DATE	REQ. DATE	ORDER NUMBER
HB045254	EB	28-Nov-19		0000243311
F.O.B.	SHIP VIA	TERMS		
F.O.B. value	OUR TRUCK / LOCAL	NET 30 DAYS		
PART NUMBER	LOCATION	UOM	QUANTITY	
DESCRIPTION			REQ.	SHIPPED B.O.
18-G949197 91mm - 97mm STAINLESS HEAVY DUTY BOLT CLAMP DAS 40 2-88		EA	9	9

RECEIVED
NOV 29 2019
DART AEROSPACE LTD.